

OUR VISION

An independent provider of efficient, high performing and innovative motion control solutions that improve the world.



HYDRAFORCE
POWER FORWARD®

OUR MISSION

To simultaneously create value for all stakeholders by delivering best in class motion control solutions.

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ISO13849, Safety of Machinery Safety-related parts of control systems

Cartridge valves from HydraForce are designed and manufactured in compliance with the basic and well-tried safety principles according to ISO 13849-2:2012. In the various sections of our literature, HydraForce establishes the basic principles (i.e. ratings, operation, materials, etc.) which must be observed by the equipment designers and users of this equipment.

If the fundamental and proven safety principles outlined under ISO 13849-2:2012 are adhered to, a $MTTF_D$ value can be presumed per ISO 13849-1:2015 according to table shown below:

	Basic and well-tried safety principles according to ISO 13849-2:2012	Relevant Standards	Typical Values $MTTF_D$ (years) B_{10D} (cycles)
Hydraulic components with $n_{op} \geq 1,000,000$ cycles per year	Tables C.1 and C.2	ISO 4413	$MTTF_D = 150$
Hydraulic components with $1,000,000$ cycles per year $> n_{op} \geq 500,000$ cycles per year	Tables C.1 and C.2	ISO 4413	$MTTF_D = 300$
Hydraulic components with $500,000$ cycles per year $> n_{op} \geq 250,000$ cycles per year	Tables C.1 and C.2	ISO 4413	$MTTF_D = 600$
Hydraulic components with $250,000$ cycles per year $> n_{op}$	Tables C.1 and C.2	ISO 4413	$MTTF_D = 1200$

For questions regarding HydraForce products or product availability, please contact your HydraForce representative, one of our authorized business partners, or email us from our website at www.hydraforce.com.

For detailed information and specifications, visit www.hydraforce.com or contact your local HydraForce representative at www.hydraforce.com/distributors

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