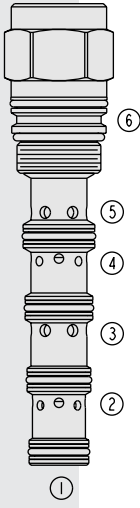


PE16-S67C Proportional, Pilot Operated

U.S. Patent
6,554,014



DESCRIPTION

A screw-in, cartridge-style, proportional, spring-centered, pilot-operated spool-type hydraulic directional valve.

OPERATION

When the PE16-S67C is in neutral position all ports are blocked. When the remote pilot signal at ① exceeds the force of the bias spring, the spool shifts proportionally to the applied pilot pressure to allow flow from ③ to ④ through a load such as a hydraulic cylinder or motor, and from ② to ⑤ and to tank. When the pilot signal at ⑥ exceeds the force of the bias spring the spool shifts proportionally to the applied force to allow flow from ③ to ② and from ④ to ⑤. When the pilot signal is less than the force of the bias spring, the spool will return to the center position. **The valve's spool is symmetrical, providing meter-in and meter-out control.**

FEATURES

- Hardened spool and cage for long life.
- Cost-effective cavity.
- Excellent metering characteristics.
- Good linearity.

RATINGS

Maximum Operating Pressure: Port ③: 345 bar (5000 psi)
Ports ② and ④: 240 bar (3500 psi)
Ports ① and ⑥: 27.6 bar (400 psi)

Flow: See Performance Chart

Internal Leakage: 295 cc/minute (18 cu. in./minute) at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna N seals

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

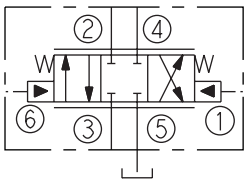
Cavity: VC16-S6; See page 9.116.1

Cavity Tool: CT16-S6; See page 8.600.1

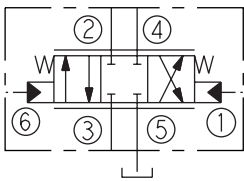
Seal Kit: SK16-S6P-BMMMM; See page 8.650.1

SYMBOLS

USASI:



ISO:



PERFORMANCE (Cartridge Only)

